

Table 3: Quantitation by Dry Mass

Bead Set Code	Process Step	Rep	Mass (mg)	AVG Mass (mg)	SD	% CV	Mass Difference (mg)	Conversion (µg/bead)*	% Retention**
8210	Pre-Immobilization	1	1,219	1,219	0.32	0.03	1.03	0.32	87.2
		2	1,219						
		3	1,219						
	Post-Immobilization	1	1,218	1,218	0.15	0.01			
		2	1,218						
		3	1,218						
8216	Pre-Immobilization	1	1,198	1,198	0.35	0.03	1.27	0.32	84.2
		2	1,198						
		3	1,197						
	Post-Immobilization	1	1,197	1,196	0.25	0.02			
		2	1,196						
		3	1,196						

*0.32 µg = 1 VeraCode bead **24,166 VeraCode beads / tube

beads in each of the 50 µl spots were counted manually. The average number of beads per slide (3 × 50 µl spots) was used to calculate the number of beads per ml using a dilution factor of 400 (Table 2). Percent retention was then calculated as the fraction of beads that were successfully labeled.

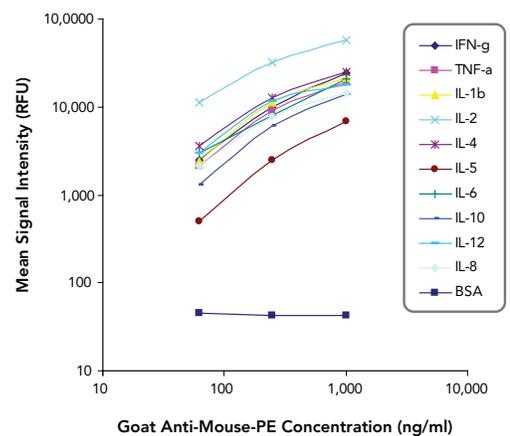
To validate the accuracy of the microscope counting method, we calculated the number of beads (% retention) after the immobilization process by an analytical method using dry mass measurement. Tubes of VeraCode beads were washed with 100% ethanol and dried in a SpeedVac for 15 minutes. The tare masses of the tubes were determined by weighing each in triplicate prior to the immobilization process. The tubes were carried through the immobilization process as described above, except that the final wash was with 100% ethanol. The beads were dried and weighed in triplicate. The results are shown in Table 3. Table 4 is a summary showing the consistency of the percent recoveries calculated by each of the two different measurement methods.

Efficiency of Antibody Coupling

The coupling efficiency of immobilized antibodies to the Carboxyl VeraCode beads can be examined by titration of a fluorescently labeled antibody. This method serves as a qualitative method for determining whether the antibody coupling was successful. For instance, a monoclonal capture antibody immobilized to a VeraCode bead can

be detected with Phycoerythrin-labeled anti-Ig antibody. All types of cytokine-coupled beads were incubated with 50 µl serially diluted Phycoerythrin-labeled anti-Ig antibody in PBST buffer for 30 minutes at room temperature with agitation. The beads were washed three times with PBST, resuspended in 75 µl of PBST, and scanned in the BeadXpress Reader. Figure 1 shows the signal intensities generated after serial dilution of goat anti-mouse PE antibody in the 10-plex cytokine assay. BSA-coated VeraCode beads were used as a specificity control. A dose-dependent curve is observed, as expected for

Figure 1: Titration of PE-Labeled Goat Anti-Mouse IG Antibody



Signal intensity of antibody-conjugated VeraCode Beads detected with PE-anti-Ig antibodies increases in a dose-dependent manner, unlike the negative control. The signal intensities for all bead types are significantly higher than the negative control. These results indicate that capture antibodies are successfully covalently bound to the beads.

Table 4: Comparison of Quantitation Methods

Bead Set Code	% Retention by Quantitation Method	
	Microscope	Dry Mass
8210	86	87.2
8216	86	84.2

